

## LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) Machine tool for machining workpieces with a workpiece holding device which comprises a support (18), a workpiece spindle headstock (20) mounted on a first side (27) of the support and a tailstock, ~~characterised in that~~ wherein the tailstock (23) is movably mounted on a second side (28) of the support which is different from the first side.

2. (Currently Amended) Machine tool according to claim 1, ~~characterised in that~~ wherein a measuring device (29) is fitted to the support (18) between the workpiece spindle headstock (20) and the tailstock (23) to acquire measured variables while machining a workpiece (26).

3. (Currently Amended) Machine tool according to claim 2, wherein ~~characterised by~~ movable protective means (30) for protecting the measuring device (29).

4. (Currently Amended) Machine tool according to ~~any one of claims 1 to 3~~, ~~characterised in that~~ claim 1, wherein the support (18) can be pivoted about a pivot axis (19).

5. (Currently Amended) Machine tool according to ~~any one of claims 1 to 4~~, ~~characterised in that~~ claim 1, wherein the angle (a) between the vertical and the second side (28) of the support (18) on which the tailstock (23) is fitted is greater than 0 degrees.

6. (Currently Amended) Machine tool according to ~~any one of claims 1 to 5~~ ~~characterised in that~~ claim 1, wherein it comprises a turning device (4) for cutting a workpiece (26) ~~and/or at least one grinding device (5, 6, 41).~~

7. (Currently Amended) Machine tool according to claim 6, ~~characterised in that~~ the grinding device ~~(6, 41)~~ comprises a grinding tool ~~(12, 42)~~ which can rotate about an axis of rotation which is disposed at an angle to the workpiece axis ~~(22)~~.

8. (Currently Amended) Machine tool according to ~~either of claims 6 and 7, characterised~~ in that claim 7, wherein the grinding device ~~(5, 6, 41)~~ and/or the turning device ~~(4)~~ can travel along at least two axes of travel (X, Z).

9. (Currently Amended) Machine tool according to claim 8, ~~characterised in that~~ the grinding device and the turning device can travel independently of one another along the two axes of travel (X, Z).

10. (Currently Amended) Machine tool according to ~~either of claims 8 and 9, characterised~~ in that claim 8, wherein the first axis of travel (Z) is oriented substantially horizontally, and that the angle (b) between the second axis of travel (X) and the vertical is greater than 0 degrees.

11. (Currently Amended) Machine tool according to claim 1, wherein ~~any one of claims 1 to 10, characterised by~~ a workpiece gripper device ~~(39)~~ for taking up at least two workpieces.

12. (Currently Amended) Machine tool according to ~~any one of claims 1 to 11, characterised~~ by claim 1, comprising a machine bed ~~(1, 37)~~, wherein the latter and the workpiece holding device ~~(18, 20, 23)~~ comprise faces ~~(1a, 27, 28, 37a)~~ which are inclined with respect to the horizontal for removing material arising during machining in the downward direction.

13. (Currently Amended) Machine tool according to claim 1, wherein any one of claims 1 to 12, characterised in that the workpiece holding device (18, 20, 23) is fastened to brackets (37) at a spacing from the machine bed (1).

14. (Currently Amended) Machine tool according to claim 13, ~~characterised in that~~ wherein the machine bed (1) is formed as an inclined bed (1a), wherein the brackets (37) have bevelled faces (37a).

15. (Currently Amended) Machine tool according to claim 1, comprising any one of claims 1 to 14, characterised by a collecting device (35, 36) for collecting ~~and/or~~ or carrying away falling material or both.

16. (New) Machine tool according to claim 1, wherein it comprises at least one grinding device for cutting a workpiece.

17. (New) Machine tool according to claim 6, wherein the grinding device can travel along at least two axes of travel (X, Z).